

#### **Purchasing Receipts**

O No	Supplier	ltem No		Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container	Status	Receive Date	Price/Unit	Agi
0039983	ACI001-VC		1	Net 30	M304B0.750X0.75	304 Bar 0.750 X 0.750***: MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft				12	6/5/2018	10	27. [	\$076992	Stock		S *0.14/ft	
		2			M6061T6R7.000	8061-T6 Round Bar 7.000" (CUT TO SIZE: 7.125""): MATERIAL: 6061- T6/T651/T6510/T€511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive fi				4	*/.0	6		S076993 a	Stock	5/31/2018	S 182.45 / R	
		3				6061-T6 Round Bar .500"  . MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft				20		20		S076994	Stock	5/31/2018	S 0.84 / ft	
		4		N	, , , , ,	5061-T6 Round Bar 3.000": MATERIAL: 5061- 167/16510/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QC-A-225/8 OR AMS-QQ-A-225/8 OR AMS-4117 1128/4115/4116 OR QQ- 14A-200/8 OR AMS-40-A- 100/8 OR AMS 4160 OR NSTM B221 OR ASTM				12		12	e e	3076995	stock s	6/31/2018	5 29.98 / ft	
		5.		M	M A F A	061-T6 .063 Sheet :  MATERIAL: 60/31-T6/T62  LUMINUM SH-EET AS  IER QQ-A-250/11 OR  MS-QQ-A-250/11 OR  MS 4025 OR AMS 4027  IR ASTM 8209 receive sf				192		192	S	076996	tock 5/	31/2018 5	5.64 / sf	_
		6		M	O H P	or Rolled Steel Plate .125"" (44W) MATERIAL: OT ROLLED STEEL LATE ASTM A36 OR STM A1011 OR 44W OR STM A1018				16		16	so	076997 S	tock 5/	31/2018 S	3.85 / ft	
									Total:	256		256		-	-			

Plex 6/1/2018 8:19 AM Dart Dubois Pascal



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

Tel (613) 632-5200

#### **PURCHASE ORDER** PO039983

Supplier: ACI001-VC

Acier Ouellette Inc. 935 Boul. Du Havre Valleyfield

QC

J6S 5L1 Canada Phone: 800 667 4248

Fax: 450 377 5696

PO No: PO039983 5/24/18

PO Date: Due Date:

5/29/18

**Purchase Order** Revision: **Revision Date:** 

Ship-To Contact:

Lavoie, ChantalPhone:

clavoie@dartaero.com

Ship To: 1270 Aberdeen Street

Hawkesbury

K6A 1K7 Canada Phone: 613-632-5200 **Pymt Terms:** 

Ground Net 30

Freight Terms:

Via:

Special Comments: quote no. sou0107444

Line		Supplier			Due	Order	Received		Unit	Extended
Item	Part	Part No	Description	Status	Date	Quantity		Balance		Price
1	M304B0.750X0.750		304 Bar 0.750 X 0.750" : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	5/29/18	12 ft	10	12 ft	\$10.138333/ft  DAS 11 9-89 JUN 0 1	
2	M6061T6R7.000		6061-T6 Round Bar 7.000" (CUT TO SIZE: 7.125") : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS-4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	5/29/18	3.563 ft	6 PUS	4 ft	\$182.45333/ft  DAS 11 9-89	\$650.08
ine Item Note	6 pcs cut to 7.125"									
3	M6061T6R0.500		6061-T6 Round Bar .500": MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	5/29/18	20 ft	20	) 20 ft	\$0.836/R DAS 11 9-89	

1 1			Ite	ms						
Line item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	M6061T6R3.000		6061-T6 Round Bar 3.000" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft		5/29/18	12 ft	12		\$29.975833/ft JN 0 1 2018	\$359.71 DAS 11 9-89
Line Item Note	2 pcs of 6 ft									
5	M6061T6S.063		6061-T6 .063 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	5/29/18	192 sf	0£1 192		\$5.6397916/sf JUN 0 1 2018	DAS
6	MT-HRS-P-0.125		Hot Rolled Steel Plate 0.125" (44W) MATERIAL: HOT ROLLED STEEL PLATE ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018	Firmed	5/29/18	16 ft	16 Pi		\$3.8475/ <del>n</del> JUN 0 1 2010	\$61.56 DA: 11 9-8:
ine Item Note	1 pcs of 4 ft x 4 ft									
									Grand Total:	\$2 292.57

#### **Order Notes**

**Procurement Quality Clauses** 

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="https://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.

Plex 5/25/18 10:02 AM dart.lavoie.chantal



Billed to

Shipped to

, Ontario,

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

# ACIER OUELLETTE INC.

935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Delivery date** 

Date

2018/05/25 CLI0001056

**Customer N°** 

Processed by

Eric Kaehlert

PO039983

2018/05/30

Your order N°

Salesman Carrier

Net 30 Days OUELLETTE VALLEYFIELD

**Credit Terme** 

77 06	Ascidir	Woight	Delivery Route	Att : CHANTAL LAVOIE Tél.: 613-632-5200
12 00	Arb	04.	ъ	E Tél.: 613-632-
12.00 PT &CLB	0/14	II/M		-5200
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	IN		1	Net 30 Days
	н	Internal Use		YS
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Instruction F-M	Delivery Route		rayo	PCS NB	NB	-	Internal Use Only	Use C	)nlv
Product Description	Weight	Qty U/M	CMD	EXP	B/0	IN	I S	C	OUT
1 SQUARE SS 3/4 SS304 (R)	22.96	12.00 PI_\$CLB							
CSS-34 <b>2087</b>				-		)			
1 X 12' R/L				0		Ö		=	0 1 2010 DA
							_	NOF	AIN7 I A
LINE#1									
2 ROUND ALU 7 6061-T6 *	184.72	4.00 PI_\$CLB							
RAL-7 8708						1			
Heat: 200025403	18% O. S. P.			£		6			
E ALA SCIE	200							NO.	UN 0 1 2018
									DAS
6 PCS 7.125"									
LINE#2									8-08
CIE 1	crie mand	6.00 UN		£		6		Š	0 1 2

NIR: R-109516-6



Billed to

Shipped to

, Ontario,

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

ACIER OUELLETTE INC.
935, Boul. du Hâvre
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Date **Customer N° Delivery date** 2018/05/25 CLI0001056 2018/05/30

Your order No Processed by Eric Kaehlert PO039983

Salesman

Carrier **OUELLETTE VALLEYFIELD** 

Page **Credit Terme** Net 30 Days

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M	Delivery Route	ъ		Page	PCS NB	<b>B</b>	2	Intern	al Us	Internal Use Only
<b>Product Description</b>	Weight	Qty	M/N	CMD	EXP	В/О	NI	1	S	TUO
** TRANSIT ST-JEROME 28-05 **										
3 ROUND ALU 1/2 6061-T6 *	4.62	20.00	PI_\$CLB		×					
RAL-12 <b>5127</b>					>		100			
1 X 20'					8		7		- U	UN 0 1 2018
LINE#3										9-86
O ALU 3 6061-T6	99.65	12.00	PI_\$CLB		9		15:11:	7		3'11"
NACTO STOP					2					
Heat: 34442					-		シャ			
SCIE 1										IUN 0 1 7018
2 X 6'										DAS

NIR: R-109516-6

Customer N°

CLI0001056



Billed to

Shipped to

, Ontario,

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

## ACIER OUELLETTE INC.

935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Date **Delivery date** 

2018/05/25 2018/05/30

Your order N° Processed by

Eric Kaehlert

PO039983

Salesman

Carrier

OUELLETTE VALLEYFIELD

**Credit Terme** 

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Net 30 Days

	Delivery Route	. u		Page	PCS NB	B	u	Internal Use Only	al Us	Only
rroduct Description	weight	γγ	M/O	CMD	EXP	В/0	N	ı	s c	TUO
LINE#4							)			
5 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175	172.99	192.00	PI2_\$CLB		×		(2)0/2			
6 X 4' X 8'					4		1 2		NO	0 1 2018
LINE#5					-					D
** TRANSIT ST-JEROME 28-05 **  Heat: 01-0072091-5		1.00	S						-	9-8-2
11										
Palutus Pic					E					

NIR: R-109516-6

# **DELIVERY - CLIENT**

CO00091602

Salaberry de Valleyfield (Québec) J6S 5L1 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Your order No

Billed to

Shipped to

, Ontario

DART AEROSPACE LTD

HAWKESBURY, Ontario, K6A 1K7

1270, ABERDEEN ST.

Date **Delivery date** Customer N° 2018/05/25 CLI0001056 2018/05/30

Processed by

Eric Kaehlert

PO039983

Salesman Carrier

OUELLETTE VALLEYFIELD

**Credit Terme** 

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Net 30 Days

De	<b>Delivery Route</b>	57		Page	æ		4				
intion	Woight	2			PCS NB	B	I	nteri	nal (	lse (	Only
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Instruction F-M  Product Description	Library Beschbash	6 HR SHEET 11G RANDOM FEH-11G-V 2989 0, 1/3	1 X 4' X 4'  LINE#6  Heat: 9966C4-51	<b>Product Description</b>
Delivery Route	Meidir	80.00		Weight
5	γίγ	16.00		Qty
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Page	CMD			CMD
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Internal Use Only	SI			Interna
Use	C		Z	l Use
Only	TUO	Single	JUN 0 1 2018 DAS 111 9-89	

## Conditions:

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Quellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Quellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in a 25% restocking charge. within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made

Total Weight (Lbs): 564.94

NIR: R-109516-6

Delivered By Time

Customer's Signature

Total (\$CAD)

BULLINGHAUS*

Bollinghaus Steel, SA DIN EN ISO 9001:2008 TÜV CERT No. 01 100 030458

Kunde / Customer / Cliente

Abnahmeprüfzeugnis/Mill Test Certificate/Certif. de Qualidade

EN 10204:2004 / 3.1

Endgültiger Kunde / Final Customer / Cilente Final

0000135360

Unsere innere Verweisung /Our int. Ref/ N/ ref int

Datum / Date / Data

5600037804 000110

15.11.2017

Spezifikation / Standards / Normas

TYPE 304/UNS S30400 and TYPE 304L/UNS S30403 acc. to (STM A276/A-17, ASTM A182/A182M-16a, ASTM A183/A193M-16, ASTM A479/A479M-17, ASTM A320/A320M-17a, ASTM A314-15, ASTM A262-15 Pract. E, AMS QQ-S-763D, AMS 5639J, AMS 5647K, ASME SA479/SA479M-2017, ASME SA276, ASME SA182/SA182M-2017, ASME SA193/SA193M-2017, ASME SA320/SA320M-2017, NACE MR0175-2015, execution as per ASTM A484/A484M-16.

Bestell Nr./Order			1385				Bestell	Nr.j I	Order Ni	./ Enc.Ni		C111	385.15		
Produktgrupp	-		p/Gr	upo Proc	iuto	(	Gewi	ht /	Weigi	nt / Pes	0	Bi	inde / Bu	ndle /	Atados
AISI 304/L CI	D SQ 3/4	4"	/	all					1.	010 lb				01	
Werkstoff-Nr. Material-no. Qualidade		4307		W	erkstof		bezei			aterial s	tandard	grade /	Norma do	materi	al
Stainless steel or US DFAR 252,22						ng / Di			n / Des	crição					
Schmelzen Nr. Cast nr. / Fusqu nr.			Chei	mische Ar	nalyse i	in %/C	Chemi	cal c	ampos	ition in	% / Anall	se quim	dca em %		
56170431	С	0.024	Si	0.310	Mn	1.850	T	P	0.034	S	0.025	Cr	18.130	Ni	8.150
EAF+AOD	Mo	0.400	Co	0.180	Cu	0.525		N	0.075	Ti	0.002	Al	0.007	-	
			TM E3							AS	M A370				
Proben Nr. Test no. Amostre no.		in R	schlaga spact Ter esiliènci	st n	Strecks Yield Tensão	point	1	hngr % po de es		Tensile	stigkelt strength de rotura	Elo	thnung Ingation	Redu	schnürun ction of a
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Visuelle Kontrolle			AS	STM E10		T	ASTA	1 A2	62 Prac	tice E	Warmet	ehendiur			
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ASTM A48 Maßkontrolle Dimensional inspection rspecção dimensional	I4 区 Ok	Gra	AST ngrösse sin size ho de gr			Aut	horized	nape	ction Replication	ter esentativ	An		luenched 19 (water quen		050 °C)
erwachslungsprüfung Test of identity feste de identificação	⊠ Ok			che Untersu graphic test		3	96		H) eira (1)	1/51					
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Bemerkun terial is free of me	gen / Re rcury and	marks / i	Obser conta	vações mination.		Hiem	nit be:	stätl <sub>e</sub>	gen wir ntsprici	dass d	as Mater	lai der d	SA ben gena	nnten	
weld repair done. untry of origin: Un			. ==114	matty]],		We c	onfirm	tha		aterial			ication acc		3

the mentioned standards.

de acordo com as normas referidas.

Confirmamos que este material respeita as especificações

Original certificate available by request.

91602



CBOBINE C

#### **CERTIFIED TEST REPORT**

http://Online.KaiserAluminum.com

KAISER ALUMINUM FABRICATED PRODUCTS, LLC 5205 KAISER DRIVE KALAMAZOO. MI 49048

			PART NUMBER:	PRODUCT DESCRIPTION		
5400389670-2		ALRD00	065	KAISERSELECT F	RECISON ROD 7.0	100 +/022
AISER ORDER NUMBER	LINE ITEM:		SHIP DATE:	KAISER LOT NUMBER	ALLOY	TEMPER:
6048773	002		03/02/2018 (	Z00025403	6061	T6511B
VEIGHT SHIPPED:	QUANTITY:		B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:
172.000 LB	4.000 PC	S	622001			12.000 FT
HIP TO:				SOLD TO:		
				1		
		7		e.	-	

#### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARI	ONESS	CONDUCT.	BEND
200025403	0001	0001	59.2	55.3	11.7	RE	93	N/A	N/A
Z00025403	0002	0001	59.0	55.6	11.5	RE	94	N/A	N/A

#### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
108272	.75	.27	.27	.09	. 94	.09	.04	.02	.00	-00	.00	.01	.03

Applicable Requirements:

PER ASTM-B221-14, STENCILED ASME-SB221 2009 SECT II PER AMS-QQ-A-200/8A UNS# A96061
MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL
PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

#### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILITZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Numer of Macrowshi

Plant Serial: 00324119

Kaiser Order Number: 6048773

Line Item: 002

Page 1 of 1

AC14/101

5127

FAL-12-V

TRA 1723.



GIODDI VICTORIO GLOBAL VIETNAM ALIMINIUM COMPANY LIMITED

Address: My Xuan B1-Conse Industrial zone, My Xuan town, Tan Thomh district,

Ba Rin-Vung Tau province, Viet Nam

Tol: +84(0)643924954 Fnx: +84(0)643924953

#### MILL TEST CERTIFICATE

Date: January 19, 2017

PO number: 16-P-921 Customer PO: Inventory Shipping Ref No.: 17-0046 LC No.: DC HMN710232 Date of Issue: January 18, 2017

Item Code: 1042803

Die Number: D00324 Alloy & Temper: 6061-76

Production Description: Hound Bar 0.5"x 20' 6061-T6 D00324

Leugtir (inch): 240

Bundle number: 16-P-421-067,16-P-421-066,16-P-421-065,16-P-421-068

Heat Number: SXF162075

Pate: 05/01/2017

Applicable Specifications (ASTM B221 STANDARDS

CHEMICAL ANALYSIS: %

SI	Mg	Fe	Cu	Mn	Cr	Zn	77	41	0	ther	D 1.
						2,41		A.	BACII	TOTAL	Remarki
0.645	0.930	0.227	0.246	0.022	0.088	0.013	0.018	98.719	<0.05	<0.10	02/01/2017

#### MECHANICAL ANALYSIS:

Ult. Strength (ksi)	Yfeld Strength (ksi)	Elongation % LN 2"	Remark:
38.6	35.6	10.4	02/01/2017

All profiles, each profile with each MTC, showing material shipped match aluminium alloy as per standard, with chemical analysis and mechanical analysis to match aluminium alloy standard.

We hereby certify that the item listed have been checked and tested in accordance with the specifications noted and have been found to meet all the applicable requirements. Certifications are kept on file for 36 months from the date of purchase and are available for review upon request, referring to ASTM and the PO number.

Quality Manager

Personal action of the second

Chemical Composition  Cast Number Let Alby  A.11 6061	A.11	Mechani	3" ROD	ACIER OUELLETTE	BHLL TO	WILL
Com		cal Pr	MOL	NELLET		U.
position	Alloy 6061	lechanical Properties		M		
S 10		Ц	The state of the s			
64 Cu Mn				magnetic state of the state of		
g 12		ı	SO	101	CER	
M M	No Li	-1	SO04865	CUSTOMER PO 101434	CERT CODE:	
Mo	Test Date Nov/01/2016		CUSTOMER PART NUMBER SO04865	6		
Mg Orses			JEN .	300		
. E	Strens		3" ROD	ALLOY 6061	DIE NUMBER	
20	Ultimate Tensile Strength (KSI) 51.50		4	TEMPER 116		
1010 E			A	3		
<b>.</b>	Yield Strength (KSI) 42.90			SALESMAN HOUSE ACC	DATE OF S	
> K		-		ACCC	SHIPMENT	YY
50 CC	Percent Elongation 14.50			E ACCOUNTS		1
2 2	cent lation 14.50		3	1		
s 152	Hardness Rockwell F 86.1,86.7,8		MILL TEST ASTM B221-14	1989		
- E	Hardness Rockwell E 86.1,86.7,87.8		ST AS	188958 — 2 MADE		
R	w		STM B	ADE 2	•	
٠ <del>ار</del>	R		221-1	NC		
Co Al	Conductivity			MADE IN CANADA	MANIF	110
Other			5	359787	MANIFEST NO.	11070

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale

Quality Control Manager

1 - CUSTOMER COPY

91600

19h/ SH

2796N

3175

### AMAG.

Abnahmaprüfzeugnis 3.1 (EN 16204) Inspection certificate - mill certificate Nr.: 85150377

01/4

Rev.: 0

Seite / page:

1 van / of 2

Zurdition much ricertified in ISO 9001, ISO/TS 16410 ENIAS 9100, ISO 14001, NADCAP

Datum / date:

2015 11 10

Auftraggeber / customer:	Bestell Nr. / order na.;	C 70532
	Datum / date.	2015 05 20
	Auftragsbest, Nr. / order confirm no.:	693391
Warenempfänger / consignes:	Datum / date:	2015 05 21
	Lieferschein Nr. / delivery note:	85150377
	Datum / date:	2015 11 20

Produkt / product

Form / form: Sheet

Werkstoff / material: 6061 Zustand / temper: T6

Dim. / dim.: {inch}: 0,063x48,00x96.00

Bedingungen / lemis

Technische Lieferbedingungen / techn. spec.:

AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 14

AMS 4027N, 07.2008

Cessna CMMP019, Rev. D. 09-07-01 Cessna CMMP025, Rev. V, 2-20-15

Sondervorschrift / special terms:

AB-Pes. orditem.	BN#Los/Tellios Lot/No.JPart	Guse Air. caut no.	Werkstoff graterial	Kollo pucktio	Gewicht netto weight net	Stk.
06	61011/01/00	01/0072091/5	6061	6933910027	2409,612 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910028	2414,021 lbs	85
06	61011/01/00	01/0072091/5	6061	5933910029	2414,021 ibs	85
06	61011/01/00	01/0072091/5	6061	6933910030	2414,021 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910031	2416,226 lbs	85
06	81011/01/00	01/0072091/5	6061	6933910032	2416,226 lbs	85
06	61011/01/00	01/0072091/5	6061	6933910033	1560,847 lbs	55

GUERNI / CORTIO	tahatan										
01/0072091/5	6061	SI	Fig	Qu	Min	Mg	Cr	Zn	Ye	Others Each	Total
feel !	spec min.	0.40	-	0.15	-	0.80	0.04				-
	spec. max.	08.0	0,70	0.40	0.15	1,20	0.35	0.25	0.15	0.05	0,1
	actual	0.68	0,44	0.24	0,12	0,88	0,18	0,06	0.03	0,62	0.03

BNnLos	Zustand	Richtung	Tests		UTS	YS	AZ"		
LouNo.	temper	direction			[ksl]	(ksi)	[%]		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
61011/01	T6	LT	8	from	48,6	42,4	13		
61011/01	T6	LT		to	49.0	42,9	15		_



#### Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85150377

01/4

Rev.: 0

Seite / page:

2 von / of 2

Oatum / date:

2015 11 10

#### Sonstige Prüfungen / other tests

Zerräben rach ( serided to (SO 9001, (SO/TS 18949) EN/AS 9100, (SO 14001) NADCAP

Biegeversuch: OK. / Transverse bend test: OK Maßkontrolle: OK. / Dimensional Check. OK. Oberfläche, OK. / Surface inspection: OK.

#### Bemerkungen / notes

Die Dimensionstoleranzen entsprechen ANSI XXX / As standard, dimensional tolerances are to ANSI XXX

Ausgastelit nach Airbus Zulassung Nr. 30272.

Wir bestätigen, dass die gesamte Lieferung unter Einhaltung und soweit oben nicht anders dargelegt aller Forderungen (Spezifikationen, Zeichnungen, Aufträge) hergestellt und geprüft wurde.

Das Qualitätsmanagementsystem erfüllt die Anforderungen der AUK/SA/001-3.

Hergestellt, kontrolliert und geprüft nach Hawker Beechcraft HBIFSAS/PART3/0771

Agusta Wastland Genehmigung Lieferantennummer V21275

Issued under Airbus Approval No. 30272.

Certified that the whole of the supplies detailed hereon have been manufactured, inspected, tested and unless otherwise stated above conform in all respects to the Specifications, Drawings and Contract.

Order relevant thereto The Quality Managment System arrangements in respect of these supplies comply with the requirements of AUK/SA/001-3.

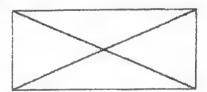
Manufactured, inspected and tested according Hawker Beachcraft HBIFSAS/PART3/0771

Agusta Westland approval supplier code V21275

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht. We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Marksachverständiger / factory specialist	E-Mail / e-mail
	iosef.klampfer@amag.at

Herstellerland: Össerreich / goods crigin: The goods are of Austrian origin. Moschmeit erstellt - Guittig ohne Unterschilt / Automated - valid without being signed.





# 1EH-116612

ESSAR STEEL ALGOMA INC., 105 West Street, Sault Ste. Marle, Ontario, Canada P6A 7B4

STEEL ESSAR STEEL ALC	ESSAR STEEL ALGOMA INC.,105 West Street, Sault Ste. Marie,Ontario, Canada P6A 7B4	larle,Ontario, Canada	TR4-1	986
50 No., Jum & Date.: 8053352 000210 2017/06/21	Shipment No.8 Data: 1000245584 2017/06/23	TC No., Date & Time :	ESA-410551 2017/06/23 - 16:40:44	7
sold to Guetomer Name and Address :	Ship to Customer Name and Address:	Customer PO NOJitem:	0-46234/21	7
LES ACIER TRANSBEC (1997) LTEE	LES ACIER TRANSBEC (1997) LTEE	BOL NO.:	1000245584	<
BOUL LE CORBUSIER #201-4054	RUE JEAN COUTU 350	Cust.Part No.:		
LAVAL, Quebec, Canada	VARENNES, Quebec, Canade	Curter:	LSI TRANSPORT INC - 834A/B (89142	
H7L 5R2	JOK 1PT			
Customer Search Series SHEET Carbon CO / CS ASTA A1011 OF TV 8 (2015) Ton Series States Intercent Shape Gauge have MIN - 0/4 0 0/17 ° Coll break considered	STM A1011 OR TV 8 (2015) You Sent Critical Surface Into	round Shape Gauge type MIN	- 0+0.0117 ° Call brank considered	

ALL HEATE FULLY VOLLED.

HEATE INDICATED WITH (1) THAE GRADNED.

HEATE INDICATED WITH (4) LIABOLA (Camada for NAFTA duty professor and NAFTA mariting purposes. Supplementary Instructions: Test Cert 1:min@coilex.cs Test Cert 2: nathelle.legauk@acientransbec.com hep T/R: Chemical Analysis COUNTITY AND ENVIRONMENTAL CERTIFICATES AVAILABLE AT WWW.ALGOMA.COM AR STEEL ALOOMA INC. HERREN CERTIFIES THAT THE MATERIAL HEREN DEGORDENDE MAD TASTED IN ACCORDANCE WITH THE RULES OF THE BIRDIFICATION BHOWN. ALL RESULTS ARE RETAINED IN ACCORDANCE WITH THE LEAVING STANDARD RECORD RESERVE PROJUCED EXCENT IN FULL WITHOUT WRITTEN APPROVAL OF SEEAR STEEL ALGONA INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE RITBIDED REGEIVER, PLEASE CALL (TOSSINE-MEDICAL DE SIAL TEST REPORT HAS BEEN GENERATED BY A COMPUTERIZED BY STEEN AND IS VALID WITHOUT A PRYSECAL SIGNATURE. O. 1150 " x 72.000" Cust Use: GENERAL MANUFACTURING

80

0.009 0.005

Cr NI Cu Cu 0.03

25

0.0000 0.001

0.0049

NAMED AND ADDRESS OF

MANAGER METALLURGICAL SERVICES

"MARNING" THE TEST RESILTS AND VALLES REPORTED HEREN BOKATE ONLY THAT (1) THE PARTICILAR STEEL FOR WHICH THIS CERTIFICATE IS ISSUED MEETS THE MINIMAN SPECIFIED WED STREAMIN AND (2) THE ANALYSIS AND PHYSICAL PROPERTIES OF SUCH STEEL AND IN COMMON WITH A STEEL FOR PARTICIPATION OF THE PROPERTIES OF SUCH STEEL AND CANNOT BE RELETE UPON FOR ANY PROPERTIES OF CALCULATIONS) AS REPORTED THAT THE STEEL FOR PARTICIPATION OF THE PROPERTIES AND CANNOT BE RELETE UPON FOR ANY PROPERTIES OF CALCULATIONS) AS REPORTED THAT THE STEEL THAT STEEL AND CANNOT BE RELETE UPON FOR ANY PROPERTIES.

MATERIAL: MT-	HO IN D	1 20	PO:125 PO/BATCH NO.: 038983/50
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:	16	ξρ; τ 1 τ	THICKNESS ORDERED: 0,175  THICKNESS RECEIVED: 0,175  SHEET SIZE ORDERED: 4,74  SHEET SIZE RECEIVED: 4,74
DESCRIPTION	(Ch	CR eck (N)	COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(4)	N	
CORROSION	Y	W	
CORRECT GRAIN DIRECTION	(X)	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	Astm AIOII
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	(P)	
CORRECT REF # TO LINK CERT	(3)	N	Heat # 4906C4-51
ORRECT MATERIAL IDENTFICATION	(2)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(R)	
		-	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	
F	RECORD RES	SULTS BELOV	N		
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required
INSPECTED BY:	DAS 11	SIGNED OFF BY:
DATE:	9-89 JUN 0 1 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

APPROVED THOT ROLLED STEEL PLATE BY MT-HRS-P DART TOLERANCES PER MANUFACTURER SPECIFICATIONS ECN# 17-675 ASTM A36 OR ASTM A1011 OR 44W OR ASTM A1018 2 WHERE T.TTT IS PLATE THICKNESS IN INCHES REMOVED LENGTH AND WIDTH DIMENSIONS HOT ROLLED STEEL PLATE SPECIFICATION CONTROL DRAWING MT-HRS-P-[T.TTT] MT-HRS-P-0.750 REV PURCHASE MATERIAL: Ŋ SPECIFICATION: PART NUMBER: **EXAMPLE**: ಯ

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MATERIAL: M600	-	PO / BATCH NO.: 039983/50						
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:	1921 1921	bis .	THIC	CKNESS ORDE KNESS RECEI ET SIZE ORDEI ET SIZE RECEI	VED: <u>406</u> RED: 4	3 X7 X7		
DESCRIPTION	NCR (Check Y/N)			COMMEN	rs			
SURFACE DAMAGE	YIN							
CORRECT FINISH	(Y) N							
CORROSION	YN	7						
CORRECT GRAIN DIRECTION	(Y) N	4						
CORRECT MATERIAL PER M-DRAWING	(Y) N	Am	5-QQ-A.	-250/11				
CORRECT THICKNESS	Y) N	1						
PHOTO REQUIRED	XA		,					
CORRECT REF # TO LINK CERT	(Y) N	Han	##01-0	1072091	75			
CORRECT MATERIAL IDENTFICATION	Y) N							
CORRECT M# ON THE MATERIAL	(Y) N							
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y							
DOES THIS REQUIRE AN EXTRUSION REPORT	YN							
CUT SAMPLE PIECI					SS CHECK.			
	KEC		SULTS BELOV	DUR A	DUR D	WEBSTER		
TYPE OF MATERIAL		HRC	HRB	DUKA	ם אטע	VVEDSTER		
TYPE OF MATERIAL								
SIZE OF TEST SAMPLE	NG							
HARDNESS / DUROMETER READI	NG							

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS 11	SIGNED OFF BY:
DATE:	9-89JUN 0 1 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING WHERE ".XXX" = THICKNESS (IN INCHES) AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE) EG. 0.063" THICK SHEET = M6061T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500 PURCHASE MATERIAL: 6061-16/78997651 ALUMINUM SHEET OR PLATE OO.4-250/11 OR AMS-QQ-A-250/11 SR AMS-4025 OR 4027 OR ASTM B209 XXX BY 4FT BY 8FT FOR SHEET M6061T6S XXX X W.WWW THK WIDTH

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DS DART AEROSPACE LTD
ML HAWKESBURY, ONTARIO, CANADA
NO DRAWING NO.
JFS M6061T6S SHEET/PLATE SPEC NTS 17,12,13 09.07.13 01.08.08 COPYRIGHT © 2001 BY DART AEROSPACE LTD

SONUME COPINE WE ARREST TO COMMON TO THE COPY OF T DATE MIL Q. RF REFORMAT DWG, ADD 8209 SPEC (ZN D8-1), REF PAR 08-020A DESCRIPTION C ADD PLATE AND T651 SPEC DATE 17.12.13 NEW ISSUE MFG, APPR. APPROVED DE APPR. CHECKED DESIGN DRAWN REV APPROVED

> CHOVE LEE 2018 MAR 13 40 EEU 18-655

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PREFERRED SIZE:

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PART NUMBER:

0

(V)

SPECIFICATION:

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	MATERIAL: 46617683.000 DATE: JUN 0 1 2018						983 KO7
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:	12	<u> </u>		THIC	KNESS ORDEF KNESS RECEIV ET SIZE ORDEF T SIZE RECEIV	/ED: 3_	000 000 1A 1A
DESCRIPTION	NCR (Chec	ck			COMMENT	S	
SURFACE DAMAGE	Y	N					
CORRECT FINISH	Y	N					
CORROSION	Y	N					
CORRECT GRAIN DIRECTION	11 -	N					
CORRECT MATERIAL PER M-DRAWING	(4)	N Ast	m Bo	121			
CORRECT THICKNESS		N					
PHOTO REQUIRED		N)	1				
CORRECT REF # TO LINK CERT		N / Pa	1253	444	2		
CORRECT MATERIAL IDENTFICATION	11000	N		.,,,			
CORRECT M# ON THE MATERIAL	Y	N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	R					
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	a)					
	-						
CUT SAMPLE PIEC		MATERIAL CORD RI				SS CHECK.	
	- 1	HRC		RB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL		111.0					
SIZE OF TEST SAMPLE							

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	11	SIGNED OFF BY:
DATE:	9-89 JUN 0 1 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

HARDNESS / DUROMETER READING

REV. B SHEET 1 OF 1 CP 09 07 13 DS 01 06 08 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWWING NO.
FINE
MG061TGR 6061-T6 ROUND BAR COPYRIGHT & 2001 BY DARTA RENGENTO COPYRIGHT OF THE COMPANY OF THE PROPERTY | B | REFORMAT DWG, ADD 82118 8221 SPEC (ZN D8-1), | REF PAR 08-020A | A | NEW ISSUE | REV | CHECKED
MFG. APPR
APPROVED
DE APPR.
DE APPR.
DATE
09.07.13 DESIGN

PURCHASE MATERIAL: 6051-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

PART NUMBER

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) CP; QQ-A-200/8 OR AMS-QQ-A-280/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 M6061T6RID.DDD

WHERE "D.DDD" = DIAMETER IN INCHES EG. 5/8" ROUND BAR = M6061T6R0.625

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SPECIFICATION:

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SPECIFICATION CONTROL DRAWING

MATERIAL: MGO.	V 0	1 20	18	20		PO / BA	TCH N	o: <u>0399</u>	83/5076
						ip	,	<b>7</b> 0 3	
MATERIAL CERT REC'D:	Yen	<u>es</u>		_				D:	
QUANTITY RECEIVED:	d	10	1	_	THIC	KNESS RI	ECEIVE	D: 0.3	000
QUANTITY INSPECTED:	2	20			SHE	ET SIZE O	RDERE	D N	14
QUANTITY REJECTED:	-	25			SHEE	T SIZE RI	ECEIVE	D: 1/	14
		CR .				COMM	MENTS		
DESCRIPTION		eck (N)				COM	MEINIO		
SURFACE DAMAGE	Y	N							
CORRECT FINISH	(Y	M							
CORROSION	Υ	N							
CORRECT GRAIN DIRECTION	Y	N							
CORRECT MATERIAL PER M-DRAWING	(Y)	N	ASTU	nB	221				
CORRECT THICKNESS	Y	N							
PHOTO REQUIRED	Y	N			-				
CORRECT REF # TO LINK CERT	M	N	rent	IF	SXF	1620	75		
CORRECT MATERIAL IDENTFICATION	Y	N	4, /						
CORRECT M# ON THE MATERIAL	M	N							
DOES THIS MATERIAL REQUIRE		~							
ENGINEERING SIGN OFF	Υ	R							
DOES THIS REQUIRE AN		0							
EXTRUSION REPORT	Υ	(N)	}						
					55500	NA A LIAP	DNEO	CHECK	
CUT SAMPLE PIECI							DINE2	OUTEUN.	
		KEC	ORD RE				Λ Ι	DUBB	T WEBSTER
			HRC	1	IRB	DUR	A	DUR D	VVEBSIER
TYPE OF MATERIAL		_		+-					+
SIZE OF TEST SAMPLE		_		-					
HARDNESS / DUROMETER READI		ester							

ENGINEERING SIGNOFF (if required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION

SHEET 1 OF 1 SCALE NTS 09.07.13 01.06 08 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARO, CANADA
DRAWING NO.
R
M6061TGR 6061-T6 ROUND BAR
COPYRIGHT 82801 BY DARY ARROSPACE LTD
COPYRIGHT 82801 BY DARY ARROSPACE LTD
COTT SECURITION ARROSPACE CTD
CO DS 9 B REFORMAT DWG, ADD B211& B221 SPEC (ZN D0-1), REF PAR 03-020A.
A NEW ISSUE MFG APPR APPROVED AND DE APPR. DATE 09.07.13 CHECKED DESIGN

SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QG-A-200/8 (OP AMS 4160) OR ASTM B211 QF ASTM B271\*

PART NUMBER:

WHERE "D.DDD" = DIAMETER IN INCHES M6061T6RID.DDD

EG. 5/8" ROUND BAR = M6061T6R0.625

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MATERIAL:	16061+6R7.000 JUN 0 1 2018	PO / BATCH NO.:(	339983/507699
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:	Yes GPCS GPCS	THICKNESS ORDERED: _ THICKNESS RECEIVED: _ SHEET SIZE ORDERED: _ SHEET SIZE RECEIVED: _	2.000 7.000 N/A N/A

DESCRIPTION		CR heck	COMMENTS
	Y	/N)	COMMENTS
SURFACE DAMAGE	Y	IN	
CORRECT FINISH	(Y)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(8)	N	
CORRECT MATERIAL PER M-DRAWING	(4)	N	Arte RAZI
CORRECT THICKNESS	74	N	John Dadl
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	00	N	Hedd = 100
CORRECT MATERIAL IDENTFICATION	(1)	N	Heat 200025403
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE	-	-	
ENGINEERING SIGN OFF	Y	(0)	
DOES THIS REQUIRE AN	-		
EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF	MATERIAL A	AND PREFOR	M A HARDNE	SS CHECK.	
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENCINEEDING CONCEST
INSPECTED BY: DAS	ENGINEERING SIGNOFF (if required)  SIGNED OFF BY:
DATE: DATE:	0 1 2018 DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

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PURCHASE MATERIAL: 6061-75/T6510/T6511/T62 ALUMINUM ROUND BAR SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QC-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4169) OR ASTM B211 OR ASTM B221

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SPECIFICATION CONTROL DRAWING

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PART NUMBER: M6061T6R D.DDD DIA.

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WHERE "D.DDD" = DIAMETER IN INCHES EG. 5/8" ROUND BAR = M606176R0.625

MATERIAL: M30	4B	1 20	750 X	0.750	)	PO / BATCH	NO::0399	783/SO769				
MATERIAL CERT REC'D:  QUANTITY RECEIVED:  QUANTITY INSPECTED:  QUANTITY REJECTED:					THICKNESS ORDERED: 0.750 THICKNESS RECEIVED: 0.750 SHEET SIZE ORDERED: N/A SHEET SIZE RECEIVED:							
DESCRIPTION	(Ch	CR neck (N)				COMMEN	TS					
SURFACE DAMAGE	K	(N)										
CORRECT FINISH	(Y)	M										
CORROSION	X	(N)										
CORRECT GRAIN DIRECTION	(X)	N	1 1	A								
CORRECT MATERIAL PER M-DRAWING	(X)	N	ASTI	nH	276							
CORRECT THICKNESS	(4)	N		V	70							
PHOTO REQUIRED	X	W										
CORRECT REF # TO LINK CERT	(Y)	N	Hear	IVS	2/70	431						
CORRECT MATERIAL IDENTFICATION		N	1									
CORRECT M# ON THE MATERIAL	(3)	N										
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	R										
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(Z										
		C	/									
CUT SAMPLE PIEC							ESS CHECK.					
		REC	ORD RE	SULTS	BELOV	V						
			HRC	H	RB	DUR A	DUR D	WEBSTER				
TYPE OF MATERIAL												
SIZE OF TEST SAMPLE												
HARDNESS / DUROMETER READI	NG											

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS 11	SIGNED OFF BY:
DATE:	<b>9UAP</b> 0 1 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

1) 2010-11-30 AM

O	RELATE FROM	PLATE TO PUR ED SPECIFICATI 304/316 BAR" TO	ADDED PLATE TO PLIRCHASE MATERIAL, ADDED PLATE RELATED SPECIFICATIONS, AND EG. CHANGED TITLE REWS 304/316 BARP IO '3304/316 BARPLATE	MB	10.11.25
8	REFOR	MAT DWG, ADD R 08-020A	REFORMAT DWG, ADD SPECS (ZN D6-1), REF PAR 08-020A	CP	09.07.15
K	NEW ISSUE	SUE		Hd	05.06.10
REV.			DESCRIPTION	ВУ	DATE
DESIGN	7	\$	DART AFROSPACE (TD	H	9
DRAWN	7	-9	HAWKESBURY, ONTARIO, CANADA	CANAC	AC
CHECKED	(ED	18	DRAWING NO.		REV. C
MFG. APPR.	PPR.	(14/1	M304B		SHEET 1 OF 1
APPROVED	VED	1	TITLE		SCALE
DE APPR.	S.S.	+	304/316 BAR/PLATE		NTS
DATE	10.1	10.11.25	COPYRIGHT © 2005 BY DART AEROSPACE LTD  THIS COCRAPT BY BY A REPORT OF A COPE OF LEVEL SOCKHOLT THAT TO BE THAT TO BE THAT THE SECRET OF A COPE OF THE SECRET OF THE SECRE	DSPACE COPPESS	LTD CONCIDENTIALS

PURCHASE MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE (NOTE: AISI 303 NOT ACCEPTABLE)

SPECIFICATION: ASTM A276 OR ASTM A240

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SPECIFICATION CONTROL DRAWING

PART NUMBER:

M304B T.TTT X WW.WWW

WHERE "T.TTT" = THICKNESS IN INCHES AND "WW.WWW" = WIDTH IN INCHES

EG. 0.5" x 3.0" BAR = M304B0.500X03.000 EG. 0.5" X 12.0" PLATE = M304B0.500X12.000

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